CONTENT

Underground mining

 Malkin A.S., Mysnikov V.V., Agafonov V.V. ACTUAL TASKS OF DE- SIGNING AND USE OF OBJECTS AT DEVELOPMENT OF UNDERGROUND SPACE IN THE SUBSOIL. The article deals with ways to use the conceptual framework and design flowsheets underground space development of coal mines. Key words: coal mine, an underground space technology, engineering, mining sys- tem. 	5
 Maslennikov S.A., Shinkar D.I. CALCULATION OF GROUND WATER PRESSURE ON THE SUPPORTS WITH MANAGE THE OPERATION MODE. The characteristics of the formation of stresses in multilayered lining with inner filter layer from the hydrostatic pressure. The received to determine the dependence of the pressure of groundwater on the supports with controlled operating mode. Key words: combined lining, vertical shaft, rock pressure, hydrostatic pressure. 	10
Мікheeva A.B., Тікhonov A.V., Agafonov V.V. THE ANALYSIS OF LEVEL OF LOSSES OF COAL IN OKOLOSTVOLNYH ЦЕЛИКАХ АТ VARI-OUS SCHEMES OF THE ARRANGEMENT OF TRUNKS IN THE MINE FIELD	15
 Key words: a colliery, court, coal losses, a mine field. Khalimandik Yu.M., Brui A.V., Chemakina M.V. MONITORING CONDI- TIONS OF UNDERGROUND EXCAVATIONS WITH ROCK BOLTING The article reports monitoring of the conditions of underground excavation rock bolting and surrounding rock mass state in order to identify the initial state of the support, the mechanism of change in cross-section of excavations and the fea- tures of ground pressure. 	19
 Key words: monitoring, rock bolting, surrounding rock mass, underground excavations. Fedorin V.A., Shahmatov V.J., Anferov B.A. TECHNOLOGICAL ASPECTS OF DEVELOPMENT OF THICK FLAT COAL SEAMS IN DIFFICULT GEOLOGICAL CONDITIONS OF KUZBASS. In article the parameters of room and pillar mining (short-wall) at underground development of thick coal seams in difficult geological conditions on mastering coal deposits are proved. The potential of the technology application to Tom'-Usinsk area of Kuzbass is presented (mine by V.I.Lenin). 	24
Key words: underground development, thick coal seams, short wall, coal mining. Chernyshov A.V. ANALYSIS OF BASIC METHODS OF STOPE CONSERVA- TION FOR THE REUSE PURPOSES	28
 Key words: protection of developments, a reuse. Shinkar D.I. STUDY OF THE INFLUENCE OF TECHNOLOGICAL FACTORS ON THE CHARACTERISTICS OF COMBINED LINING. The characteristics of the formation of the properties of materials under the influ- ence of roof support and technical factors. The received to determine the de- pendence of the deformation modulus of concrete lining Key words: combined lining, vertical shaft, rock pressure, hydrostatic pressure. 	33

Open-cast

- Konnov V.I., Elchaninov E.A. METHOD FOR CONTROLLING COSTS OF WATER AND THE CONCENTRATIONS OF PARTICULATES IN RUSLOOTVODNOM CHANNEL WHEN MINING PLACER GOLD FIELDS.....
- On the basis of the research developed a method for adjusting the flow of water and the concentration of suspended solids in ruslootvodnom channel when mining of placer gold deposits in the Eastern Trans-Baikal.

Key words: ruslootvodny channel, alluvial gold.

Lebukhov V.I. PERSPECTIVE OF SALVAGING THE TECHNOGENIC HY-DROMINERAL SLIMES THE TECHNOGENIC GOLDEN PLACES.....

- Results of researches the mineral slimes which formed from destruction of native clayey particles are given to in this message. Clay's degradation appeared as a result of stay this clay in the humid ambience under the positive temperature during 6 of months. Shown, that destruction runs outside the frames of classical mechanism and are accompanied by destroying the clay particles across the plane of joint crystals.
- Showed, that clayey particles technogenic places are subjected natural destroying according to notice scenario Therefore, thin clayey slime, which is produced when washing gold places, has a possible to consider as quality technologically raw material, demand in industry of ceramic.

Key words: alluvial deposits, fine hydro raw, clay particles.

Papichev V.I. ABOUT THE COMPLEX INDEX OF ENVIRONMENTAL ASSESSMENT PROCESS HAZARDS IN THE QUARRY.....

To the integrated index of environmental risk assessment of technological processes in the pit. Integrated index of environmental risk assessment of technological processes in the pit, which allows to take into account both the duration of exceeding the load or MAC in the evaluation period by means of coefficient of load excess frequency and its intensity by means of coefficient of load excess multiplicity is offered.

Key words: environmental hazards, a quarry, minerals.

Enrichment of minerals

- Konnova N.I., Kilin S.V., Elizariev P.V. PLOTTING SEPARATION CHARACTERISTICS OF FLOAT-AND-SINK PROCESS USING TRACER CONTROL METHOD.
- The article describes a float-and-sink separator that separates particles by their density and the separation criterion ξ is, in this case, the particle density ρ . The

authors analyze a theoretical separation characteristic and compare it with the experimentally obtained separation characteristics. The derived formula of the theoretic separation characteristic allows comparison of the theoretical and other separation characteristics by means of collation of curvatures of the curves, i.e. based on mean probable error. Using experimental data, the authors relate the mean probable error and the separation density.

Key words: float-and-sink separator, tracer control method, beneficiation.

- and-sink process and the beneficiation results using the experimentally obtained curves of coal washability, separation density, concentrate yield, concentrate ash content, coal middlings yield and tailings output.

Key words: float-and-sink separator, washability, coal, heavy-density medium.

- Lukina K.I., Muklakova A.N., Gladkov A.I., Biryukova N.I. IRON-BEARING ORE PROCESSING REFINEMENT.
- The authors discuss processing of iron ore at the KMAruda Mining and Processing Integrated Works, considering the ore material constitution. The feasibility of the

53

58

64

69

39

iron-ore processing improvement using spiral separators is illustrated. The laboratory research shows that the first and second stages of the dressing flow sheet with the spiral separators produce different quality concentrates.

Key words: iron-bearing ore processing, spiral separators, concentrate.

- Mantsevich M.I., Malinsky R.A., Lapshina G.A., Khersonsky M.I. TECHNOLOGICAL ADVANCE IN BASE METAL ORE PROCESSING TO-WARD HIGHER SAFETY OF MINING AND METALLURGICAL WORKS......
- Technologies for processing of nonferrous ores have been discussed, which permit to improve the flotation concentrate quality by removal of iron sulfides and improve the environmental performance of the operations. Examples are provided to illustrate development of process flow-sheets and reagent addition conditions for flotation of complex feed materials.

Key words: ore, mineral processing, concentrates, environmental performance, sulfides.

- **Ryabkin V.K., Cheprasov I.V., Tikhvinskiy A.V.** STUDIES TO ACESS THE TECHNOLOGY FOR PROCESSING OF FERROUS AND ALLOY METALS USING POLYCHROMATIC PHOTOMETRIC METHOD OF SEPARA-TION.....
- The studies were conducted on the separator Optosort Gemstar 300 for ore practize size -20 +5 mm on the samples of the carbonate manganese ore of Usinskoe deposit, chrome ore of Saranovskoe deposit, complex ores of Kalgutinskoe deposit and copper-molybdenum ore of Sorskoe deposit. The results obtained are sufficient for laboratory technical tests on representative samples of ore.

Sklyarova G.F. TECHNOLOGICAL RESEARCHES CONTAINING APATITE ORES OF DEPOSITS OF THE FAR EAST THE RUSSIAN FEDERATION FOR THE AGROCHEMICAL PURPOSES.

In article materials on technological enrichment containing apatite ores of the Far East by the Russian Federation for the purpose of reception concentrates containing phosphorus for the agrochemical purposes are resulted.

Key words: technology, apatites, a deposit.

- **Trofimov M.N.** STUDY OF THE EFFECTIVENESS OF PASTOVYMI BOOKMARKS.
- The studies to determine the efficacy and feasibility of the dispersed tailings Agin OF Uchalinskoe Mining and Mining. The studies included the preparation of the cast and pastovymi filling mixtures and compare the properties of the resulting tab. Key words: tailings, pastovymi backfill mixture, dispersion.
- *Khainasova T.S.* RESEARCH OF BACTERIAL-CHEMICAL LEACHING OF VALUE COMPONENTS FROM SULFIDE ORE OF COBALT-COPPER-NICKEL DEPOSIT SHANUCH.
- Research into oxidizing processes using autochtonous associations of acidophil chemotrophylitic mesophilic microorganisms A. ferrooxidans and A. thiooxidans in relation to ions of ferrous iron, elemental sulfur and sulfide ore revealed prevailing activity of the associated microorganisms toward ferrous iron and sulfide cobalt–copper–nickel ore. Kinetic studies of the bacterial–chemical leaching of rich sulfide cobalt–copper–nickel ore with high magnetic pyrite content showed extractability of nickel to 56%, copper to 7% and cobalt to 54%.
- Key words: bacterial-chemical leaching, acidophil chemotrophylitic microorganisms.

Building of underground constructions and mines

Kulikova E.Yu. THE CONCEPT OF SAFETY CONTROL WHILE UNDERGROUND CONSTRUCTION.....

In this paper the concept and mechanisms of safety control while underground construction are described.

99

421

105

74

82

90

Key words: radiometric separation, polychrome photometric separation, rhodochrosite, chromites, molybdenite, wolframite.

Key-words: safet	y, risk, natui	al and techn	ical geosystem	n "rock mass –	technology –
underground	structure - ti	he environme	ent", control, t	echniques.	

Prokopova M.V., Tkacheva K.E. MODELLING OF CONCRETE LINING WORK IN VERTICAL SHAFTS UNDER RECONSTRUCTION.....

The analysis of designing reconstruction of vertical shafts in collieries and mines is presented in the article. Requirements for building mathematical models of shafts under reconstruction are formulated to analyze the state of stress and deformation of their lining.

Keywords: vertical shaft, reconstruction, concrete lining, mathematical modeling.

- **Tomilin A.V.** USE OF EXPERT SYSTEMS FOR OPTIMIZED SELECTION OF ROCK MASS PREPARATION METHODS FOR UNDERGROUND CON-STRUCTION IN COMPLICATED MINING AND GEOLOGICAL CONDITIONS
- The article considers the prospects for the creation of expert information system for the design of underground structures.
- Key words: expert system, underground construction, development of underground space.

Automation and information systems

- **Goncharenko S.N., Pozdnyakova Y.A.** MODELS AND METHODS SUP-PORT FOR ASSESSMENT OF PROFESSIONAL QUALIFICATIONS OF TEACHERS IN THE INTRODUCTION FGOS.....
- Implementation of the proposed methodology involves the development of criteria for evaluating procedures and documents to create a model for teacher qualification support procedures within the walls of the educational institution.
- The proposed development includes a set of materials that allow teachers to conduct an internal certification for compliance with the position and the requirements of the first and highest qualification categories.
- Clear activity oriented criterion basis for the qualification support of teachers can overcome the subjectivity, and the diversity of incommensurability appraisal ratings.

Key words: FGOS, internalqualification support, rating – list, qualification category.

- Strashun Y.P. STANDARDS OF WIRELESS COMMUNICATIONS IN AUTO-MATION SYSTEMS.....
- Using wireless communications and, in particular, wireless monitoring (in Russin *BM*) especially justified, when it's necessary to get an information on equipment functioning, placed, for exchange, at dangerous zone, and provide quality control.

Besides it, combination of technologies Ethernet and WLAN gives a chance to provide soft real time (SRT) functioning with data exchange of order 5-10 msec [1].

- Technical means, designed on WiMAX specification, will become a wireless alternative to «last mile» decisions in automation systems.
- Key words: wireless communications, process control, telecommunication protocols.

SVENTA AG THE BEST DRIVE - PROGRESSIVE STEPS.....

Enrichment of minerals

- *Kilin V.I., Yakubailik E.K., Kilin S.V.* THE DIGITAL PHOTO TECH-NIQUE - ROUTINE METHOD INVESTIGATION PROCESS MAGNETIC SEPARATION STRONG-MAGNETIC ORES.....
- The results investigation process magnetization (flocculation) and demagnetization (deflocculation) Abagurskoy manufacture products by digital photo technique are presented. It was observer both flocculation induced by external field, and it,s own due to remanent magnetization. Field value equals to 40 kA/m can be considered optimal both for magnetization and for demagnetization of products.

110

114

118

124

130

Key words: flocculation, deflocculation, digital photo technique, strong-magnetic ores.

Building of underground constructions and mines

- **Prokopov A.Yu., Sklepchuk V.L.** TECHNOLOGICAL FEATURES OF SINK-ING AND LINING OF VERTICAL SHAFTS IN THE PRESENCE OF OIL AND GAS.....
- On the basis of time study, research was conducted into the structure of time spent on performing separate operations of the sinking cycle while building the freight shaft of the Mir underground mine. It is proved that the presence of oil and gas influences the re-allocation of time. Some measures are suggested to increase safety and technical and economic efficiency of sinking shafts in the presence of oil and gas.
- Key words: vertical shaft, boring and explosive operations, ventilation, presence of oil and gas.

Automation and information systems

- *Leontyeva A.V., Temkin I.O.* ALGORITHM OF EVALUATING THE REAL EFFICIENCY OF UNIVERSITY BASED ON MULTI-AGENT SIMULATION.....
- The interaction of the system of higher professional education with the real sector of economy is considered. The educational system is presented as a multi-agent model. The list of criterias for evaluating the effectiveness of a technical university is suggested.
- Key words: educational system, higher education, the real sector of economy, multiagent simulation.

Measurement, control, diagnostics

Movchan I.B., Ykovlev A.A., Petrakov D.G., Oprishko D.S. MODIFIED TECHNOLOGY OF GEORADAR METHOD: 3D DEEP VISUALIZATIONS AND STRUCTURAL RECONSTRUCTIONS.

Georadar method is used for tracing the structural peculiarities of top layer of geological cross section and has the profile modification. Under field conditions the set of wave cross sections are compiled into one 3D block-diagram. The features of last one are located on the base of lineament decoding and space-related stationarity parameter of wave cross section.

Key words: ground penetrating radar, interpretation, temporary cut, fracture, flow chart, lineament.

Mining machinery, equipment and transport

Grudachev A.Ya. TO THE 150 ANNIVERSARY OF CREATION OF THE

- TAPE CONVEYOR.... The history of creation of the transport car which was a prototype of the modern tape conveyor is stated. The design of basic elements of the installation which made and has been started up in operation in 1859-1960 is described.
- Key words: history, a.lopatin, the tape conveyor, the canvas, the tape, the priority, the patent
- **Osadchiy A.M., Furin V.O., Holodkov A.A.** SEMIPORTABLE PRIMARY CRASHER PLANTS OF URALMASH.....
- An article describes suggested for supply a primary crusher plants. Those are used in a cyclical-and-progressive method and provide conveyor with the feed of preset lump size. As a main part primary crusher plants may include both cone type and jaw type crushers.

Key words: primary crusher plants, cone crushers, jaw crushers.

Pivnyk G.G., Kirichenko V.I., Pilov V.I., Kirichenko V.V., Boroday V.A.	
DEVELOPMENT OF THE ENERGYTENSE TUMBLING MILL OF NEW GEN-	
ERATION	162

423

146

150

155

158

Information about the experimental forced autogenous grinding mill is given. Its construction and advantages are described. The perspective of its industrial application is estimated. Key words: mill, autogenous grinding, construction, advantages.

Semakin M.S. THE VERTICAL BELT CONVEYOR FOR THE LARGE-SIZED BULK MATERIALS.
 The description of the vertical belt conveyor which belt has flat endless sidewalls and transverse cleats is presented. Transverse cleats are attached to sidewalls and to the belt. It gives the chance to increase their height. Thus conveying capacity without increase in width or traverse speed of the belt raises, its weight and the cost price decrease.
 Key words: vertical belt conveyor, conveyor transport, mine hoisting.
 Sukharev V.V. KINEMATIC FEATURES OF THE SCHEME AND THE RESULTS OF RESEARCH PERFORMANCE VNUTRIVALKOVOY CONE MILL VIBRATION OF TYPE.
 The generalised mathematical model of dependences of productivity from the basic signs is received. The position of a fragment in a conical grinding mill in the initial moment of its pinch and destructions is determined. Efficiency of use of vibra-

Geology

Key words: belt conveyors, combustion, mine.

tion in conical grinding mills is shown.

Key words: conical vibration grinding mill, rock, model.

Radchenko S.A. Solovieva E.A. INFLUENCE OF GAS-KINETIC PROPER-TIES OF COAL ON MINING SAFETY.....

- The research findings of the Institute of Comprehensive Exploitation of Mineral Resources, RAS, are proved to be of use to designing higher performance advanced instruments for continuous monitoring of various parameters of an operating coal seam, including integrated control of outburst-hazardous seam conditions, prediction of gas emission intensity in excavations and forecasting exploitability of a seam in terms of methane recovery.
- Key words: gas content of excavations, methane content, coal seams under mining, mine safety.

Technology mining

Mesyats S.P., Averina O.V. TECHNOLOGY OF OIL FUEL UTILIZATION FROM OIL REMOVERS.

- The technology has been developed of oil fuel utilization out of oil removers of treatment facilities using storage pits with mixture of sand and oil-oxidizing microflora on sorbent-carrier, and following transfer to the open site with water-retaining layer and perennial grasses sowing under polymer cover.
- Key words: oil fuel, oil remover, storage pits, oil-oxidizing microflora, sorbentcarrier, polymer cover.

176

168

171

184

190

Jalgasuly. N., Chernii G.M., Aralbekova M.A., Imanbayeva D.M. SORPTION METHOD OF REHABILITATION OF UNDERGROUND WATER...

The paper contains the results of the study of underground water purification from heavy metals and sulfites with the use of natural sorbents from the fields of Kazakhstan, namely brown coal, bentonitic clay and sodium humate. The authors have discovered that at the use of the suggested sorbents the level of water purification reaches 95-98%.

Key words: underground water, purification, sorption, natural, sorbents.

- Karpuhin A.N., Savih O.I., Surin A.D. UNDERGROUND STORAGE OF LIQUID HYDROCARBONS IN YAMAL PENINSULA.....
- The development of deposits of liquid hydrocarbons of Far North calls for the creation of the park in the field of fuel and lubricants to ensure the smooth operation of all-round services. To this end, proposed construction in permafrost sediments underground storages unit volume 3000 and 5000 m³ at a depth of 100 m from the surface.
- Key words: dominant term: storage of liquid hydrocarbons, underground storage.
 Pleshko M.S., Nasonov A.A. INTRODUCTION OF EFFECTIVE GEOTECH-NOLOGIES BASED ON COMPREHENSIVE MONITORING OF ALL STAGES
- OF THE LIFE CYCLE OF A MINING ENTERPRISE..... A concept design of a mining enterprise by taking into account all stages of the life cycle of the mine and an integrated monitor the sustainability of their development. The examples of effective geotechnologies in the developed concept.
- Key words: design of a mining facility, vertical shaft, jet grouting.
- Sorokin A.P., Rimkevich V.S., Pushkin A.A., Eranskaya T.Yu. THE NONWASTE TECHNOLOGIES OF ALUMOSILICATE AND SILICATE RAW MATERIALS COMPLEX PROCESSING OF AMUR REGION.....
- The carried out scientific researches were directed on the revealing of the optimal physico-chemical conditions of receiving of aluminium, silicon, their compounds and mullite siliceous refractory from local alumosilicate and silicate raw materials. The investigations results were applicated at the development of high geotechnologies of complex production of various products.
- Key words: alumosilicate and silicate raw materials, nonwaste technologies, aluminium and silicon compounds, mullite siliceous refractory materials, Amur region.

Economy, management and planning

- Kopoteva A.V., Zatonskiy A.V. APPLICATION OF REGRESSION ANALYSIS FOR WORLD POTASH PRODUCERS' COSTS ESTIMATION.....
- Results of the world potash producers' total and average costs estimation and analysis are represented in the article. Total costs estimation is based on each firm's financial information from 2008 – 2012 annual reports. They also contain necessary potash sail volume data. Regression analysis was used to determine a functional dependence between total costs and sale volume. Theoretical average potash cost for the year 2012 were calculated, fixed and variable costs ratio was estimated, which allowed us to determine producers with the best and the worst average costs level and structure.
- Key words: potash industry, financial report analysis, regression analysis.
- *Laptev Yu.V., Titov R.S.* OPTIMISATION OF PARAMETRES OF IS MATE-RIAL-INDUSTRIAL STOCKS OF AN OPEN-CAST MINE IN A MODE OF A SUSTAINABLE DEVELOPMENT OF THE MOUNTAIN ENTERPRISE.....
- Results of researches on optimisation of reserves of capacities of the mountainconcentrating enterprise on Open Society «Uralasbest» example, and also perspective technologies рудоподготовки with application of grohotilno-reloading points are presented.
- Key words: ore preparation, material stocks, auto correlation function, transport flow, grohotilno-reloading item, optimization.

207

210

215

224

 Latipov D.V. FEATURES OF INFLUENCE OF VARIABLES AND CONSTANT EXPENSES FOR ECONOMIC EFFICIENCY CHANGE AT SELECTING TECH- NOLOGY OF MANUFACTURE STONEPRODUCTION The article focuses on two cardinally different stone-working technologies, dissimilar by relations of costs and manufacturing equipment content. The distinction in the stone production technologies (final product) results in the far different payback periods, loss-free production outputs and business entity profits. Key words: technology with high fixed cost FC and lower variable cost VC per prod- 	244
 uct; technology with low fixed cost FC and higher variable cost VC per product. Nazarov S.G. AUTOMATION PROBLEMS AND PROSPECTS OF BUSINESS PLANNING FOR ENTERPRISES IN MINING INDUSTRY The paper describes convenient existing approaches to solutions of some fundamental problems of business planning for enterprises in mining industry and describes prospects and limits in developing such approaches. A new technology of business planning is proposed for expanding these limits. Key words: Planning problems, planning prospects, automation of planning, planning technologies. 	248
 Okrainets T.I., Adilbekova A.N. THE ANALYSIS OF THE CONDITION OF THE COAL INDUSTRY OF RUSSIA AND RESEARCH OF THE FACTORS INFLUENCING VALUE OF THE COAL COMPANIES. In article the analysis of a condition of coal branch is carried out, theoretical bases of formation of value of the companies are investigated Key words: value, investment appeal. 	255
 Redina M.M. ANALYSIS OF THE ENVIRONMENTAL-ECONOMIC SUS- TAINABILITY OF THE OIL AND GAS ENTERPRISES The authors' definition of the environmental-economic sustainability of the enter- prises is resulted. Its criteria, main forming factors, properties and limits are de- fined. Examples of environmental-economic diagnostics and management of sus- tainability of the enterprises on the basis of the complex analysis are shown. 	266
 Key words: sustainability, indicator, factor, criteria, environmental-economic analysis. Reischahrit E.I., Lemescheva V.V. ENERGY AUDIT AS A FACTOR OF ENERGY SAVING STRATEGY IMPLEMENTATION IN RUSSIAN FEDERATION The author briefly reviews stages of energy efficiency strategy implementation in Russian Federation and analyzes challenges of the professional energy auditing service market development. 	270
 Key words: energy efficiency, energy saving, energy management, energy audit, self-regulatory organizations. Savin K.S., Popov M.S. METHODOLOGICAL BASIS OF EVALUATION OF THE ROLE OF COOPERATION AND SPECIALIZATION IN INCREASE OF EFFICIENCY OF DEVELOPMENT OF NATURAL DEPOSITS. Provides a methodological framework based on the principles of determining the efficiency of application of cooperation and specialization of production processes of mining during the development of natural deposits. 	275
 Key words: Methodological basis of evaluation of the role of cooperation and specialization. The efficiency of development of natural deposits. Sedykh N.K., Chaikovskaya I.N. CODE OF ETHICS AND CORPORATE GOVERNANCE OF THE ENTERPRISE. Corporate governance covers various actions connected with management. It influences the economical indicators of the activity of the coal mining enterprise and its ability to attract capital required for economical growth. 	278
The development of the corporate governance can be realized by means of imple- menting of some definite standards – codes. The aim of the corporate govern- 426	

ance standards usage is to protect interests of all the members of the business activity of the enterprise. Setting up of the corporate code is one of the methods to provide enterprise with informational exposure and publicity which demonstrates commitment to the high standards of the corporate governance. This is the document that contains standards of relationships with external partners and rules of conduct inside the enterprise. Implementation of the Corporate Governance Code at the coal mining enterprise will let to eliminate weak points in the corporate culture and to gain strategic and tactical goals improving effectiveness of the enterprise.

Key words: corporate governance, corporate ethics, corporate ethics code, code of ethics.

- Sekisov G.V., Cheban A.YU. TECHNICAL EQUIPMENT OF THE MINING ENTERPRISES OF THE PRIMORSKY TERRITORY, INVOLVED OF PRO-DUCTION OF CONSTRUCTION ROCKS.....
- In work the analysis of the technical equipment of the relevant enterprises of the Primorsky territory, involved of production construction roks, and also identified a number of enterprises in the subregion, developed their wells and types of mined rock.

Key words: construction rock, excavators, bulldozers, loaders, dump trucks.

Selin V.S., Tsukerman V.A.	REGIONAL INDUSTRIAL POLICY OF RE-	
SOURCE CORPORATIONS		288
Annotation. Industrial policy of resou	irce corporations as open multifunctional struc-	
tures is considered. Its concept is	formulated and its main features are identified	

including regional ones.

Key words: regional industrial policy, corporations, resources.

Solovieva Yu.V. DEVELOPMENT OF TECHNOPARK STRUCTURES: WORLD AND DOMESTIC EXPERIENCE.....

- In article various approaches to the content of concept "science and technology park", features of creation and development of technopark structures in Russia and abroad are considered. The author analyzes the main models of science and technology parks, and also stages in development of technopark structures. Conclusions about a current state of technopark structures, features of their functioning are drawn.
- Key words: science and technology park, technopolis, technopark structure, innovative policy.

Ecology

- Arefev N.V., Garmanov V.V., Osipov A.G., Trushnikov V.E. LAND-SCAPE-ECOLOGICAL ZONING AND LAND MONITORING LENINGRAD REGION.
- The basic principles of landscape-ecological zoning. Justified placing permanent network of polygons, fixed reference and benchmark sites to monitor the negative processes in isolated landscape and ecological areas. To assess the modalities of research subjects are encouraged to use factors, structured in terms of detail. The general sequence of work to create maps of landscape-ecological zoning.
- Key words: land monitoring, evaluation functions, the quality of land, landscape and ecological zoning.
- **Politova N.V., Kirichenko Yu.V.** SUBSTANTIATION OF POLLUTION AND DEGRADATION OF WATER OBJECTS OF BIG CITIES OF THE RUSSIAN FEDERATION AND USE OF TOOLS OF ENGINEERING-GEOLOGICAL DIVI-SION INTO DISTRICTS BY WORKING OUT METHODS OF RESTORATION OF A NATURAL HYDROGRAPHIC SYSTEMS OF LARGE CITIES.....
- The main problems of hydrographic system of large cities and methods of restoration spoiled water (like rivers, lakes, ponds), especially rising of oxygen content in water are presented in this article.

302

312

427

283

Key words: river, metropolis, restoration of drainage, geotechnical zoning, pneumatic chamber pumps, a device for forced aeration of rivers.

Melnikova. N.D. THE ENVIRONMENT MONITORING OF THE MINING EN-TERPRISE AREA.....

The candidate of geological-mineralogy science, associate professor. Mining and minerals concentration department of South-West State University.

There is shown in the article that there are no excess of harmful components in the area of mining enterprise activity.

Key words: mining, environment.

Mathematical and computer modeling

Aristov A.O. ABOUT STRUCTURAL ELEMENTS OF QUASI CELLULAR

- NETS.... There are structural elements of Quasi cellular nets, such as inflow, outflow, elements of cellular automations, turnstiles. These elements should created with rules of creation quasi cellular nets. It may be us as addition for Quasi cellular nets in different system simulation.
- Key words: Quasi cellular net, discrete structure, inflow, outflow, cellular automation, turnstile, simulation.
- **Miloserdov E.E., Mineev A.V.** MATHEMATICAL MODEL OF EVALUATION OF TECHNICAL CONDITION OF BUCKET DIGGER LARGE UNIT CAPACITY THAT IS OUTSIDE THE LIFE.....
- The mathematical model allowing estimating a technical condition of the rotor excavator without stopping production is considered.

Key words: excavator, mechanism, modeling, assessment.

- **Tsvetkov A.B.** IDENTIFICATION ALGORITHM PARAMETERS OF THE MATHEMATICAL MODEL OF INFLUENCE OF THE GAS PRESSURE IN ANI-SOTROPIC ROCK MASSIF.....
- A mathematical model of the influence of the gas pressure in the rock mass, which was synthesized from the boundary value problems of gas dynamics and geomechanics. Developed a method for identifying the values of its parameters on the basis of predetermined criteria. To study the proposed model developed a package of problem-oriented programs.
- Key words: Mathematical model, rock massif, structural block, coal stratum, adjacent strata, geologic fault, elastic boundary value problem, synthesis, gravitation, anisotropy, identification, gas.
- **Tsvetkov A.B., Frjanov V.N.** NUMERICAL MODELING OF GRAVITA-TIONAL AND GEOTECTONIC STRESS FIELDS IN COAL MASS ROCK......
- The paper presents a mathematical model of the stress state of the rock mass with the combined effects of gravitational and tectonic forces. To study the proposed model developed a package of problem-oriented programs. A mathematical model was studied in different variants of lateral compression. For mass rock with underground digging to dig presents the results of simulation of the stress field.
- Key words: Mathematical model, rock massif, structural block, coal vein, adjacent strata, boundary value problem, theory of elasticity, numerical simulation, computer experiment, synthesis, geotectonic, gravitation.

Oil and gas

Zhadan G.U., Toiba R.R., Miloserdov E.E., Smolentsev D.S. CONSIDERATION OF THE PRINCIPLE OF TURBODRILLS...... *Main types of drilling of oil and gas wells, structure and the principle of operation of the hydraulic zaboyny engine are considered.*

Key words: turbo-drill, turbine, column, moment.

317

322

332

334

339

Zhadan G.U., Toiba R.R., Miloserdov E.E., Mamishev A.S. THE HISTORY OF HYDRAULIC DOWNHOLE MOTORS.....

The basic principles of drilling of oil and gas wells, types of drilling, their distinctive features are considered, the history of creation optimum working from the point of view of reliability and technological effectiveness of a turbo-drill is considered. Key words: drilling, well, oil, turbo-drill.

Metallurgy

- **Vidmanov I.M., Bordyuzhin I.G., Savchenko A.G., Menushenkov V.P.** MAGNETIC PROPERTIES AND PHASE COMPOSITION OF THE ALLOY ND_{9.5}FE₈₄B₆V_{0.5}, OBTAINED BY HIGH ENERGY MILLING AND SUBSE-QUENT ANNEALING.
- The regularities of changes in the structure and magnetic properties of the cast alloy $Nd_{9,5}Fe_{84}B_6V_{0,5}$, after grinding in a high energy mill and subsequent annealing at temperatures of 600 and 700°C. Found that the structure of the cast alloy contains two microcrystalline phases: $Nd_2Fe_{14}B$ and α -Fe. During mechanical activation is blocked grinding grains and the formation of an amorphous phase. Annealing of the ground powder initiates the collapse of the amorphous phase and the formation of nanocrystalline phases. In particular, after annealing at 600 °C $Nd_2Fe_{14}B$ nanocrystals size is 28 ± 3 nm, and α -Fe 22 ± 2 nm. The aforementioned powders structure corresponds to an increase of coercive force HCI and 1.3 to 2.0 kOe (after annealing at 600 and 700C, respectively) in comparison with HCI = 0.4 kOe cast alloy.
- Key words: flocculation, extended DLVO theory, paired interaction energy, wettability of minerals, hydrophobic interaction.

Works of young scientists

Bykova M.Yu.	ECOLOGICAL EVALUATION PROCEDURE FOR A LOCAL
COAL-GAS-EL	ECTRIC PLANT

- Based on comparative estimation of mass-equivalents of combustible gases, the ecological evaluation algorithm and procedure for a local coal-gas-electric complex are proposed.
- Key words: coal-gas-electricity complex, greenhouse gas emission, greenhouse effect.

Voronchagina K.V. SIMULATION AND 3D-MODELING IN SKIING EDUCA-	
TION PROCESS	361
There is learning aspects in skiing. There are different senses may be used in educa- tional process. The most interest and effective material it is 3D-modeling.	
Key words: skiing, simulation, 3D, learning.	
<i>Gritsaenko D.A.</i> THE PROBLEM OF THE PREPARATION OF ENGINEERS IN ORGANIZATIONS FOR REPAIR AND MAINTENANCE OF COMPUTER EQUIPMENT.	364
The development of computer technology and the growth of supply in recent years.	

- Shows the relevance of the firms to repair computers, as well as engineers need to study the elemental base of discrete mathematics.
- Key words: information technology, computer technology, digital computer, discrete mathematics.

Kiryanov A.V.	ASSESSMENT OF INFLUENCE OF SAMPLING POINT SE-	
LECTION ON	OUTCOMES OF ENVIRONMENTAL INVESTIGATION OF A	
SEA GROUND	DAMPING SITE	
The orticle analyzes	the influence quarted by choice of compling points on estimation	

The article analyzes the influence exerted by choice of sampling points on estimation of geochemical parameters of sea ground in integrated environmental investigation of a sea ground damping site. The author reviews the existing approaches to choosing sampling points, describes their disadvantages and offers a sampling point selection procedure using bathymetric survey of sea-floor topography. 349

357

368

Key words: ecological monitoring, sea ground damping site, sampling scheme, analysis of geochemical parameters, sea-floor microtopography survey, multi- beam echo sounder.	
Koshel D.Ya. TECHNOLOGY OF NONFERROUS METAL CONCENTRATE PRODUCTION FROM FERRO-MANGANESE NODULES TAKEN OUT FROM OCEAN	375
A combined technology of processing deep sea ore has been developed in TSNI- GRI (RF). The technology is based on selective leaching of base metals and man- ganese from FMF by gas containing 10-12% (vol) sulphur dioxide. The devel- oped leaching regime allows to recover 95-98% Cu, Ni, Co and Mn into solu- tion.	
Key words: ferromanganese nodule, metal, manganese, sulphur dioxide, extraction.	
Krupoderov I.V., Moseykin V.V. METHOD OF DETECTION AND ESTIMA- TION OF OIL-PRODUCTS CONTAMINATION OF THE GEOLOGICAL ENVI- RONMENT	384
Methods of detection and estimation of oil-products contamination of the geological environment are considered. There are discussed the techniques of gas surveying while studying groundwater contamination in the zone of aeration and water- saturated medium.	
Key words: method, assessment, oil-product contamination, geological environment, groundwater, zone of aeration.	
Pankratenko N.A. THE ANALYSIS OF EKOLOGO-ECONOMIC PROBLEMS OF USE OF UNDERGROUND SPACE FOR PLACING OF ENGINEERING COMMUNICATIONS OF THE CITY	392
Results of the analysis of problems of development of engineering communications in underground space of a city in ecological, engineering, town-planning and economic spheres are resulted.	
Key words: engineering communications, the analysis of problems of ecology and economy of use of underground space of a city.	
Petukhov V.I. OUTFIT FOR INVESTIGATION OF SEA GROUND DAMPING SITES.	395
The article discusses problems of environmental survey in areas of sea ground damp- ing. Based on the available field survey results, the author offers an approach to ecological monitoring in such areas using high-resolution multi-beam echo sounder.	
Key words: ecological monitoring, sea ground damping, sampling, multi-beam echo sounder, environmental survey.	
Savin K.S. FORMATION OF ECOLOGICAL-AND-ECONOMICAL ASSESS- MENT AND CHOICE MECHANISM FOR PEAT-BOG UTILIZATION TRENDS TOWARDS ABATEMENT OF FOREST AND PEAT-BOG FIRE AFTEREF- FECTS.	401
Summarizes the methodological framework and the results of research on ecological and economic justification of the use of peat fields to reduce the risk of forest- peat fires.	
Key words: methodological foundations of research, environmental and economic feasibility of use of peat deposits, forest-peat fires.	
Tereshchenko E.I. QUANTITATIVE ESTIMATION OF STRUCTURAL CON- DITION PARAMETERS OF FERRUGINOUS QUARTZITES USING X-RAY DIFFRACTOMETRY	404
The article presents the results of examining structural condition parameters of fer- ruginous quartzites at Lebedinskoe deposit. It is found that different mineral- technological types of ferruginous quartzites have distinctive parameters of struc- tural condition.	

Key words: X-ray diffractometry, structural condition, diffraction peak, dislocations concentration, microdistortions, mosaic block.	
Shakirova A.H. PROBLEMS DEVELOP EDUCATIONAL COMPLEX IN THE DISCIPLINES OF THE UNIVERSITY.	411
 Here we considered a problem of development of the training and methodical complex and a problem of access to it is considered. It's offered to work out software instruments that can facilitate the process of developing and correcting the training and methodical complex and can ensure the access to these materials. Key words: the training and methodical complex, network technology, remote access. 	
Preprints	
<i>Gorinov S.A., Zamotina D.V., Maslov I.Y., Sobina E.P.</i> BUSINESS STRUCTURE AND SECURITY EMULSION MATRIX – ESSENTIALS EMULSION EXPLOSIVES.	157
<i>Kuletskiy V.N.</i> FORMATION OF A NEW COAL MINE'S TECHNOLOGICAL LEVEL.	170
Popov S.M., Savin K.S. ENVIRONMENTAL AND ECONOMIC PROBLEMS OF PEAT DEVELOPMENT LOCATED NEAR MAJOR HUMAN SETTLEMENTS	202
Artemiev V.B., Yasyuchenya S.V., Kravchuk I.L. MAIN RESULTS CONFERENCE "SUEK: INDUSTRIAL SAFETY AND ECOLOGY. RESULTS OF 2012. OBJECTIVES FOR 2013"	234
Popov S.M., Savin K.S. ECOLOGICAL AND ECONOMIC RATIONALE FOR THE USE OF PEAT DEPOSITS, TAKING INTO ACCOUNT THE RISKS OF FOREST FIRES.	383
	000
Deposited manuscripts Posadneva E.M. SOME PROBLEMS OF ACCOUNTING LEASING OPERATIONS.	68
There are some problems of accounting of leasing operations, concerning the ne- cessity of a revision of an existing standard governing the reflection in the ac- counting of leasing operations. In fact, the moment you are using an outdated entries of the short of accounts. The situation is so serious as for the following: both sides of the contract can't correctly record this transactions. And it is impos- sible to show and define the real financial position of a company situation with- out exact information. The problem, first of all, in the different ways of recording this transactions by both sides of contracts. It must be very exact in order to sat- isfy all sides. But today the situation in this field is too problematic.	
 <i>Efremova E.I.</i> RELIABILITY ASSESSMENT OF INTERNAL CONTROL SYSTEM FOR SETTLEMENT EMPLOYEE WAGES <i>The article analyzes aspects of the assessment of internal control system of settlements with personnel's wages. Formulated the General plan and programme of the internal review of the plot of settlements with personnel's wages. The prospects of the process of functioning of the system internal control plot of settlements with personnel salary that allows you to organize and identify business operations related to the evaluation of reliability of the internal control system and eliminate the intentional and unintentional errors.</i> 	92

 $\underline{\wedge}$